

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

Applicant:	Sunahara et al.
Serial Number:	10/537,180
U.S. Filing Date:	December 30, 2005
International Application No.:	PCT/JP03/015598
International Filing Date:	December 5, 2003
Group Art Unit:	1793
Confirmation No.:	8016
Examiner:	Mehta, Megha S.
Title:	<b>METHOD OF MANUFACTURING CYLINDRICAL BODY, AND FRICTION STIR WELDING METHOD</b>

**AMENDMENT-D UNDER 37 CFR 1.116**

Mail Stop AF  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

Dear Sir or Madam:

In response to the final Office Action dated March 5, 2009, please amend the above identified application as follows:

**Amendments to the Claims** are reflected in the claim listing which begins on page 2 of this paper.

**Remarks** begin on page 6 of this paper.